



CNC-MACHINE LIST

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NCL No.	001	002	003	004	005	006	007	008	009	010
CNC-LATHES	L&L	L&L	L&L	Leadwell	Leadwell	Piancho	Hyundai Kia	Nakamura-Tome	Topper	L&L
	LD45-1000	LD45/1100	TLA29-2500	LTC-35C	LTC25AL	ST7	SKTS250MS	TMC20	TNL-120AL	LD48-1000
Max swing	1120 mm	1120 mm	780 mm	800 mm	670 mm	530 mm	620 mm	400 mm	420 mm	1220 mm
Distance betw. centres	1200 mm	1300 mm	2500 mm	1120 mm	1100 mm	1000 mm	700 mm	600 mm	650 mm	1200 mm
Max swing over gross slide	750 mm	750 mm	450 mm	540 mm	285 mm	315 mm	620 mm	280 mm	300 mm	900 mm
Max turning dia	1120 mm	1120 mm	730 mm	600 mm	450 mm	410 mm	410 mm	220 mm	300 mm	1220 mm
Max turning lenght	1000 mm	1200 mm	2300 mm	1030 mm	1005 mm	900 mm	700 mm	300 mm	600 mm	1000 mm
Hole through spindle	153 mm	153 mm	104 mm	115 mm	77 mm	80 mm	65 mm	43 mm	65 mm	153 mm
Max workpiece weight	2000 kg	2000 kg	2000 kg	1200 kg	450 kg	750 kg	250 kg	100 kg	150 kg	2000 kg
Chuck size	630 mm	812 mm	500 mm	500 mm	254 mm	315 mm	254 mm	208 mm	10-65 mm	914 mm
Chuck name/mod.	THV630	FCG33C	THV500	Shunk THW500	Kitagawa	Shunk	Howa CCH10	Kitagawa 208B	Heinbuch	FCG38C
Max spindle speed	600 rpm	600 rpm	1250 rpm	2000 rpm	3500 rpm	2500 rpm	3500 rpm	4500 rpm	2500 rpm	600 rpm
Spindle power	26 kW	26 kW	22 kW	30 kW	4,0 kW	17 kW	11kW	7,5 kW	15 kW	30kW
Total weight	10700 kg	10700 kg	7300 kg	9500 kg	5200 kg	2900 kg	6500 kg	2500 kg	4300 kg	11000 kg
Bar feeder:										
Name							Goodway	Goodway	Topper	
Mod.							BF-65C	BF-65C	BF-1200	
Max.bar dia							65 mm	40 mm	65 mm	
Max workpiece length							300 mm	85 mm	80 mm	
Mfg year	2014	2012	2007	2016	2009	2010	2007	1990	2000	2018
Mfg No.	LD244506217	LD24450691	TLA202604014	L2TAFO161	L2TJH0209		0044	18101	9808	LD244806253